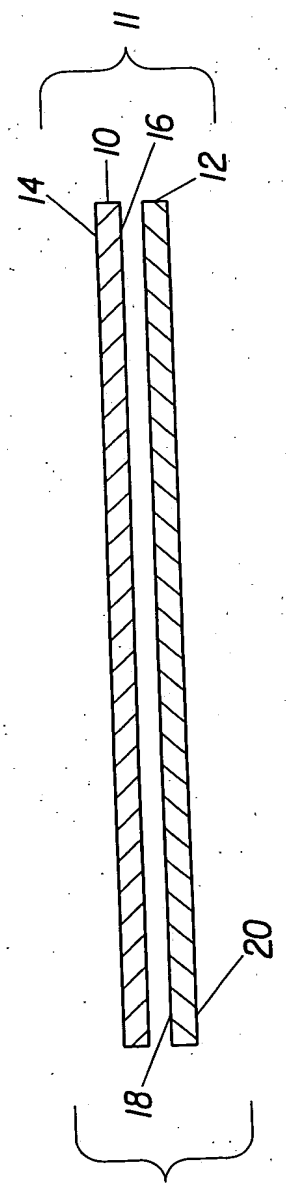


Fig. 1

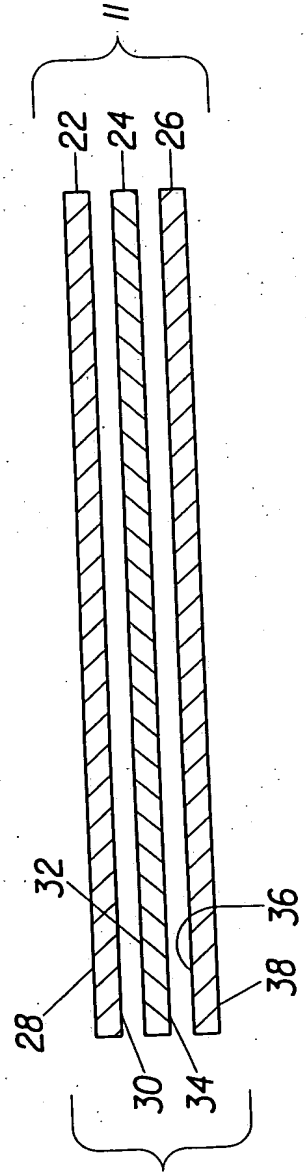


Fig. 2

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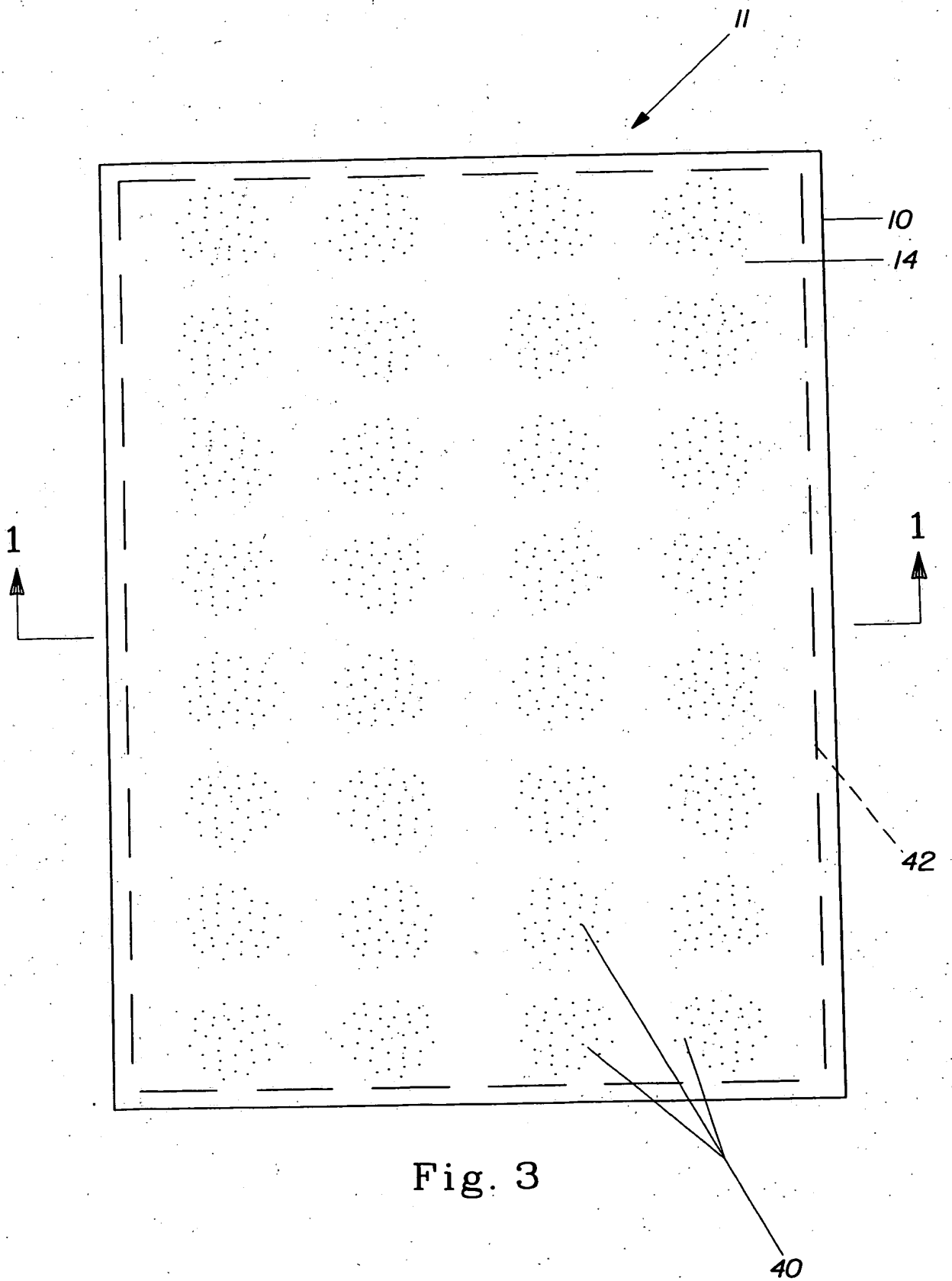


Fig. 3

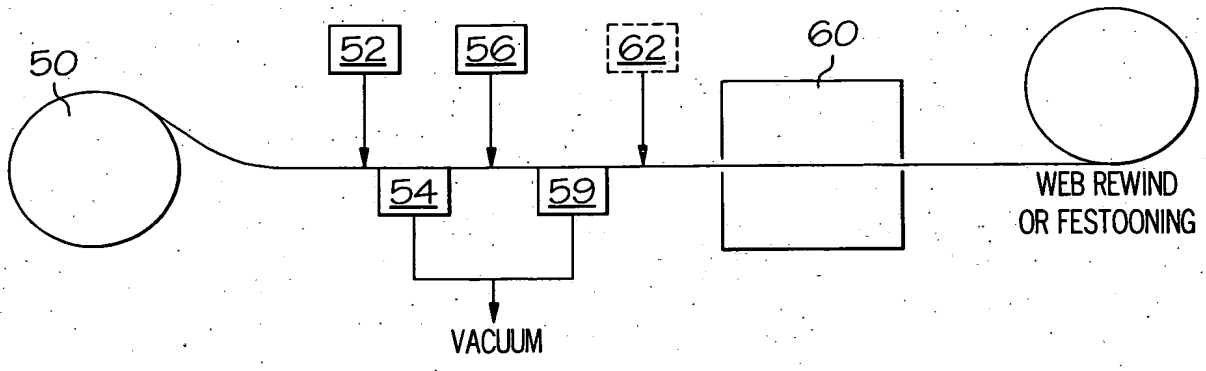
50
52
56
62
60
54
59
WEB REWIND
OR FESTOONING
VACUUM

FIG. 4

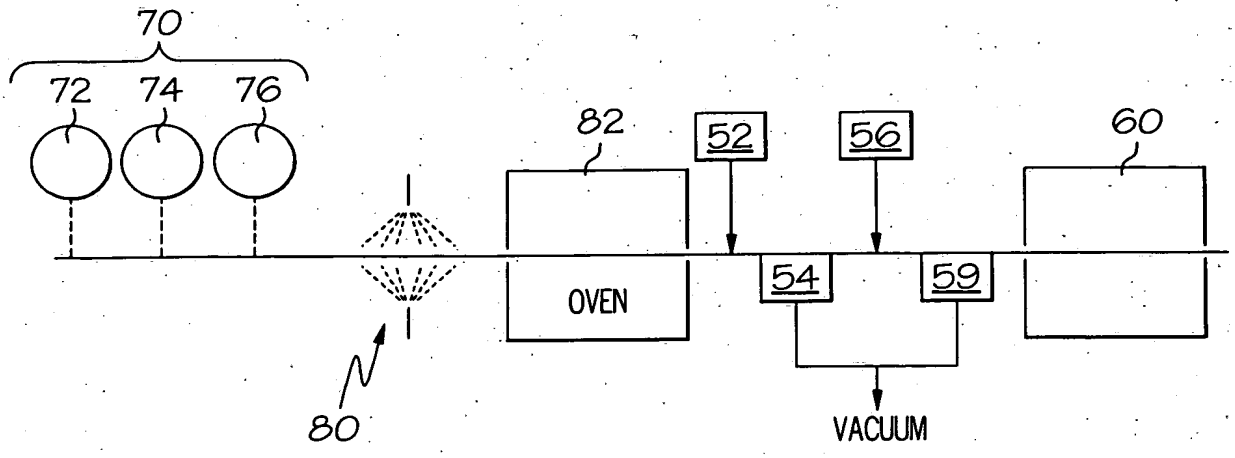
70
72
74
76
82
52
56
60
OVEN
54
59
80
VACUUM

FIG. 5

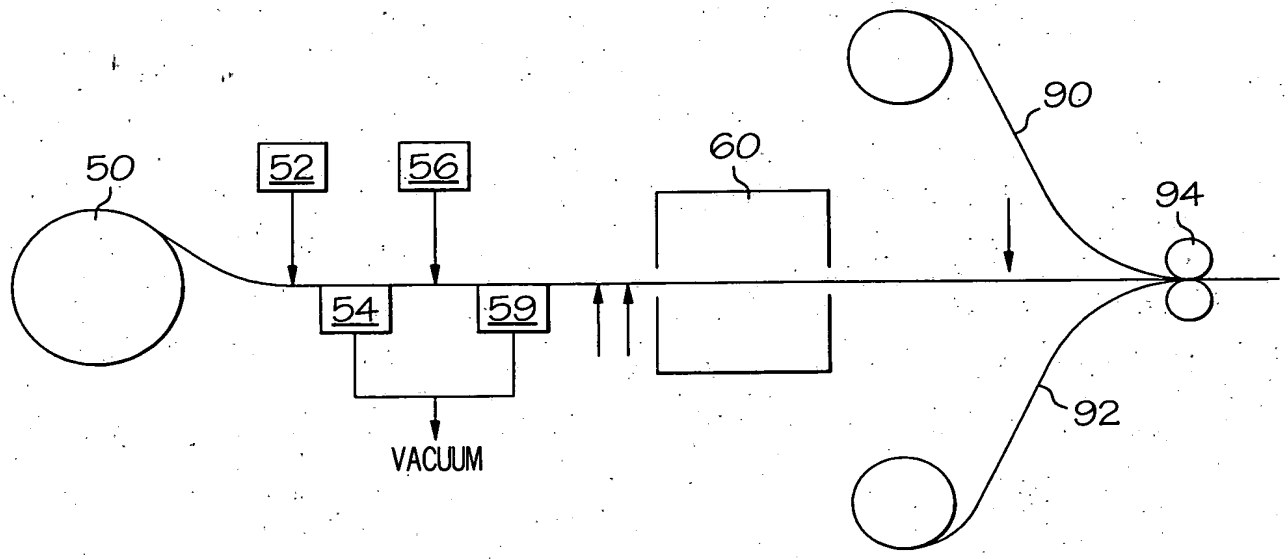
50
52
56
60
90
94
54
59
92
VACUUM

FIG. 6

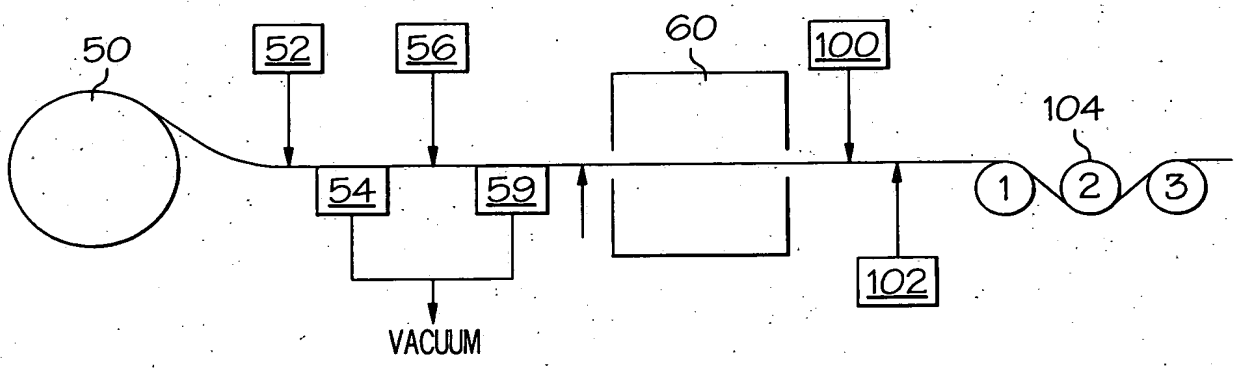
50
52
56
60
100
104
54
59
1
2
3
102
VACUUM

FIG. 7